# **Bi-Fe-Sm (Bismuth-Iron-Samarium)**

V. Raghavan

[2000Bod] determined an isothermal section at 400 °C for this system, which depicts a ternary compound of unknown structure.

## **Binary Systems**

There is no mutual solubility between Bi and Fe and there are no intermediate phases in the Bi-Fe system [1993Oka]. In the Bi-Sm system, there are five line compounds: Bi<sub>2</sub>Sm, BiSm, Bi<sub>3</sub>Sm<sub>4</sub>, Bi<sub>3</sub>Sm<sub>5</sub>, and BiSm<sub>2</sub>. See [Massalski2] for the phase diagram. The Fe-Sm phase diagram was reviewed by [1982Kub]. There are three line compounds in this system:  $Fe_{17}Sm_2$ ,  $Fe_3Sm$ , and  $Fe_2Sm$ . See [Pearson3, Massalski2] for structural data on the binary compounds.

## **Ternary Compounds**

A ternary compound  $\sim$ Sm<sub>5</sub>FeBi<sub>2</sub> ( $\tau_1$ ) of unknown structure was found by [2000Bod] to be stable from the melting temperature down to 400 °C. An Fe-rich compound Sm<sub>6</sub>Fe<sub>13</sub>Bi ( $\tau_2$ ) was found only in cast alloys and not after annealing at 400 °C. The phase  $\tau_2$  is of the Nd<sub>6</sub>Fe<sub>13</sub>Si type (space group *I*4/*mcm*) with lattice parameters a = 0.8060and c = 2.3314 nm [2000Bod].

#### **Ternary Isothermal Section**

Using starting materials of purity 99.99% Bi, 99.99% Fe, and 99.98% Sm, [2000Bod] melted 38 alloy compositions in an arc furnace under Ar atm. The alloys were annealed at 400 °C for 240 h and quenched in water. The phase equilibria were studied by x-ray powder diffraction and energy-dispersive x-ray analysis measurements. Their isothermal section at 400 °C is redrawn in Fig. 1 to agree with the accepted binary data. The metastable compound  $Fe_{23}Sm_6$  is omitted and the phase relationships in this region are tentative. The ternary compound  $\sim Sm_5FeBi_2(\tau_1)$  is located about 2 at.% higher than indicated by the exact stoichiometry [2000Bod]. (*a*Fe) forms tie-lines with four of the five Bi-Sm binary compounds.

#### References

- **1982Kub:** O. Kubaschewski: *Iron-Binary Phase Diagrams*, Springer-Verlag, Berlin, pp. 104-05.
- **1993Oka:** H. Okamoto: *Phase Diagrams of Binary Iron Alloys,* ASM International, Materials Park, OH, 1993, pp. 62-63.
- 2000Bod: O. Bodak, J. Stepien-Damm, and E. Galdecka: J. Alloys Compounds, 2000, vol. 298, pp. 195-97.



Fig. 1 Bi-Fe-Sm isothermal section at 400 °C [2000Bod]. The thin two-phase fields around tie-triangles are omitted